

Material Options							
Material	Layer Thickness					Support Structure	Available Colors
	0.020 inch (0.508 mm)	0.013 inch (0.330 mm)	0.010 inch (0.254 mm)	0.007 inch (0.178 mm)	0.005 inch (0.127 mm)		
ASA	●	●	●	●	●	Soluble	<ul style="list-style-type: none"> ■ Black ■ Dark Gray ■ Light Gray □ White ■ Ivory ■ Dark Blue ■ Green ■ Yellow ■ Orange ■ Red
ABS-M30™	○	●	●	●	○	Soluble	<ul style="list-style-type: none"> ■ Ivory □ White ■ Black ■ Red ■ Blue ■ Dark Gray
ABS-M30i™	○	●	●	●	○	Soluble	<ul style="list-style-type: none"> ■ Ivory
ABS-ESD7™	○	○	●	●	○	Soluble	<ul style="list-style-type: none"> ■ Black
Antero™ 800NA	○	○	●	○	○	Breakaway (support structure)	<ul style="list-style-type: none"> ■ Natural
PC-ABS	○	●	●	●	○	Soluble	<ul style="list-style-type: none"> ■ Black
PC-ISO™	○	●	●	●	○	Breakaway	<ul style="list-style-type: none"> ■ Translucent Natural □ White
PC	○	●	●	●	○	Breakaway, Soluble	<ul style="list-style-type: none"> □ White
ULTEM™ 9085 resin	○	●	●	○	○	Breakaway	<ul style="list-style-type: none"> ■ Tan ■ Black
ULTEM 1010 resin	●	●	●	○	○	Breakaway	<ul style="list-style-type: none"> ■ Natural
PPSE	○	○	●	○	○	Breakaway	<ul style="list-style-type: none"> ■ Tan
FDM Nylon 12™	○	●	●	●	○	Soluble	<ul style="list-style-type: none"> ■ Black
FDM Nylon 6™	○	●	●	○	○	Soluble	<ul style="list-style-type: none"> ■ Black
ST-130™	○	●	○	○	○	Breakaway	<ul style="list-style-type: none"> ■ Natural